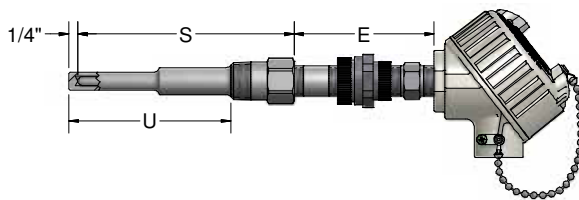


HAZARDOUS LOCATION

Configuration Code XP04 Hazardous Location Explosion-Proof-Certified, Thermocouple Assemblies with Thermowells

Explosion-Proof Thermocouple Assemblies with Thermowells are made for use in U.S. and Canadian hazardous areas. They are designed to extinguish flames inside the device, eliminating the potential for ignition of flammable mixtures in the surrounding atmosphere. CSA certified assemblies, dependent on connection head type, meet XP Class I Division I & II; Groups A, B, C, D; DIP Class II Division I; Groups E, F, G; Class III; IP66. The required thermowell is available in standard, heavy-duty, and flanged constructions. The assemblies feature 316 stainless steel sheaths and ungrounded isolated junctions. They are available with aluminum or stainless steel explosion-proof connection heads.



ORDER CODES

**Example
Order Number:**

1-0 2-1 2-2 2-3 3-0 4-0 5-0 5-1 5-2
HL09 - **J 48 U** - Select Thermowell Part #
from Thermowell Section - **SL** - **8XU4 94,** **I**

1-0 Agency Approval

CODE	DESCRIPTION
HL09	CSA US/CAN explosion-proof-certified assembly

2-1 Thermocouple Types

CODE		
SINGLE	DUPLEX	TRIPLEX
E	EE	-
J	JJ	JJJ
K	KK	KKK
T	TT	-

2-2 Sheath Diameters 316 SS

CODE	DIAMETER (inches)
48	1/4

2-3 Measuring Junction

CODE	DESCRIPTION
U	Ungrounded

3-0 Thermowell

Select thermowell from Thermowell Section.

4-0 Element Options

SL ^[1]	Spring-loaded element
SC	Self-contained spring-loaded element

[1] Not available with option 75T, 76T, or 77T

5-0 Head Mounting Fittings

CODE	DESCRIPTION
<i>316SS FITTINGS</i>	
8HN	1/2" x 1/2" NPT hex nipple 1" length
8PN_	1/2" NPT pipe nipple (specify "E" length in inches)
8XU_ ^[1]	1/2" NPT union/nipple (specify "E" length in inches)
NXU_ ^[1]	1/2" NPT plated steel union with 316SS fittings (specify "E" length in inches)
[1] 3 1/2" minimum length required. Maximum allowable "E" length is 9"	

5-1 Head Terminations

CODE	DESCRIPTION
74	DIN form B aluminum explosion-proof head
75T142C	(4 to 20) mA HART® Field Transmitter with aluminum explosion-proof housing
76T71-D10	(4 to 20) mA isolated programmable transmitter with digital display and explosion-proof aluminum housing
76T72-D10	(4 to 20) mA isolated programmable HART® transmitter with digital display and explosion-proof aluminum housing
76T82-D10	(4 to 20) mA dual input HART® Field Transmitter with digital display and explosion-proof aluminum housing
93	Aluminum explosion-proof head
94	316L stainless steel explosion-proof head

5-2 Options

SB	1/2" NPT conduit reducer bushing
I	Stainless steel tag
T71-00	(4 to 20) mA isolated head-mounted transmitter
T72-00	(4 to 20) mA HART® isolated head-mounted transmitter
T82-00	(4 to 20) mA dual input, isolated HART® head-mounted transmitter

See transmitter ordering information in back of section.

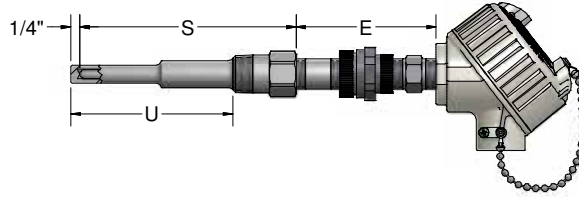
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HAZARDOUS LOCATION

Configuration Code XP04 Hazardous Location Flame-Proof-Certified, Thermocouple Assemblies with Thermowells

Flame-Proof Thermocouple Assemblies with Thermowells are made for use in IEC hazardous areas. They are designed to extinguish flames inside the device, eliminating the potential for ignition of flammable mixtures in the surrounding atmosphere. ATEX and IECEx certified assemblies are rated for Ex db IIC Gb and Ex tb IIIC Db locations for applications with process temperatures of 180 °C or less. The required thermowell is available in standard, heavy-duty, and flanged constructions. The assemblies feature 316 stainless steel sheaths and ungrounded isolated junctions. They are available with aluminum or stainless steel explosion-proof connection heads.



ORDER CODES

**Example
Order Number:**

1-0 2-0 2-1 2-2 3-0 4-0 5-0 5-1 5-2
HL06 - J 48 U - **- FP - 8XU4 94, I**

1-0 Agency Approval

CODE	DESCRIPTION
HL06	ATEX/IECEX flame-proof-certified assembly

2-0 Thermocouple Types

CODE		
SINGLE	DUPLEX	TRIPLEX
E	EE	-
J	JJ	JJJ
K	KK	KKK
T	TT	-

2-1 Sheath Diameters 316 SS

CODE	DIAMETER (inches)
48	1/4

2-2 Measuring Junction

CODE	DESCRIPTION
U	Ungrounded

3-0 Thermowell

Select thermowell from Thermowell Section.

4-0 Element Options

CODE	DESCRIPTION
FP ^[1]	Spring-loaded element with flame path
FE	Fixed element

[1] Only available with 8HN and 8XU head mounting fittings

5-0 Head Mounting Fittings

CODE	DESCRIPTION	CODE	DESCRIPTION
<i>STEEL FITTINGS</i>		<i>316SS FITTINGS</i>	
6HN	1/2" x 1/2" NPT hex nipple	8HN	1/2" x 1/2" NPT hex nipple
6PN_	1/2" NPT pipe nipple (specify "E" length in inches)	8PN	1/2" NPT pipe nipple (specify "E" length in inches)
6XU_ ^[1]	1/2" NPT union/nipple (specify "E" length in inches)	8XU_ ^[1]	1/2" NPT union/nipple (specify "E" length in inches)

[1] 3 1/2" Minimum length required. Maximum "E" length is 9".

5-1 Head Terminations

CODE	DESCRIPTION
75T142E	(4 to 20) mA HART® Field Transmitter with aluminum flame-proof housing
76T71-D10	(4 to 20) mA isolated programmable transmitter with digital display and explosion-proof aluminum housing
76T72-D10	(4 to 20) mA isolated programmable HART® transmitter with digital display and explosion-proof aluminum housing
76T82-D10	(4 to 20) mA dual input HART® Field Transmitter with digital display and explosion-proof aluminum housing
93	Aluminum flame-proof head
94	316L stainless steel flame-proof head

5-2 Options

SB	1/2" NPT conduit reducer bushing, Aluminum
I	Stainless steel tag
M2	M20x1.5 conduit reducer bushing, Nickel Plated Brass
M5	M25x1.5 conduit reducer bushing, Nickel Plated Brass
T71-00	(4 to 20) mA isolated head-mounted transmitter
T72-00	(4 to 20) mA HART® isolated head-mounted transmitter
T82-00	(4 to 20) mA dual input, isolated HART® head-mounted transmitter

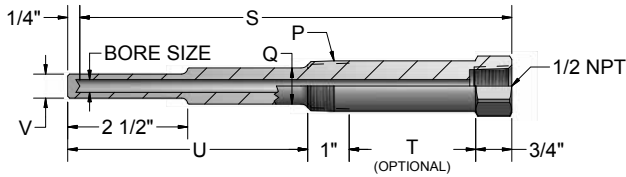
See transmitter ordering information in back of section.

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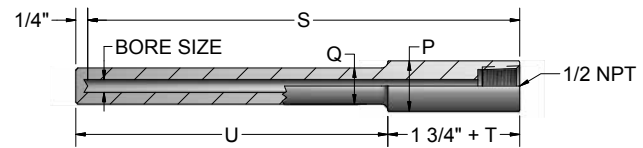


The drilled thermowells listed below are those most commonly found in process applications. Other types and styles are listed later in this section. The thermowells listed below are available as separate component wells and can be ordered by the code numbers listed below. They can also be ordered as a part of a complete sensor assembly. Consult factory for wells with different mounting threads, lengths, and materials.

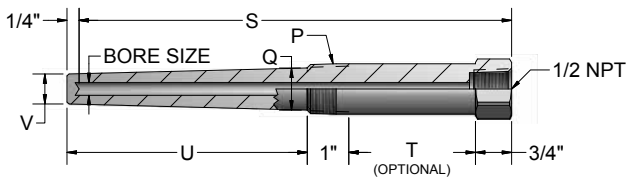
STANDARD-DUTY WELLS



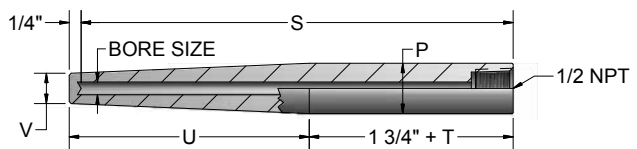
STRAIGHT-SHANK, SOCKET-WELD



HEAVY-DUTY WELLS



WELD-IN WELLS



ORDER CODES

Example Order Number:

1-0 1-1 1-2 1-3 1-4 1-5 1-6
S 4 D 06 08 T2 S

1-0 Well Type

CODE	DESCRIPTION
S	Standard-duty threaded (NPT)
H	Heavy-duty threaded (NPT)
SW	Straight-shank, socket-weld
WI	Weld-in

1-1 Bore Size

CODE	DESCRIPTION
4	0.260 Dia. Bore

1-2 Pipe Size "P"

CODE	DESCRIPTION
C	1/2" Pipe ^[1]
D	3/4" Pipe
E	1" Pipe

[1] Only available with well type S or H

1-3 Length Dimensions (inches)

CODE	"S" DIMENSIONS	"U" DIMENSIONS	
		NO LAG	WITH STANDARD LAG
04	4	2(1/2)	N/A
06	6	4(1/2)	2(1/2)
09	9	7(1/2)	4(1/2)
12	12	10(1/2)	7(1/2)
15	15	13(1/2)	10(1/2)
18	18	16(1/2)	13(1/2)
24	24	22(1/2)	19(1/2)

1-6 Well Options

CODE	DESCRIPTION
C8	316 stainless steel well cap and chain
C22	Brass well cap and chain
S	Customer specified part number marked on the thermowell - (10 digit maximum)

1-5 Optional "T" Lag Dimension

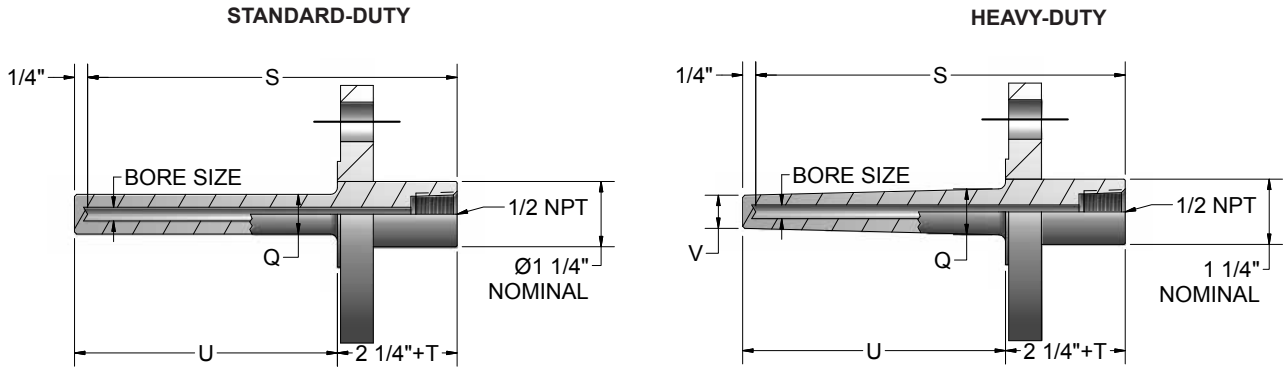
CODE	DESCRIPTION
Leave blank if No Lag is required	
T2	2" Lag standard on 6" well
T3	3" Lag standard on 9, 12, 15, 18, 24" wells
T__	Special Lag specify "T" dimension in inches

1-4 Material

CODE	DESCRIPTION
08	316 stainless steel
09	304 stainless steel

The flanged thermowells described on this page are those commonly found in most process applications. These wells are supplied as standard- or heavy-duty with raised-faced flanges. Other types and styles are listed later in this section. Consult factory for wells with different flange sides, lengths, and materials.

FLANGED THERMOWELLS



ORDER CODES

Example Order Number:

1-0 1-1 1-2 1-3 1-4 1-5 1-6 1-7 1-8
SF 4 15 R 3 12 08 T2 C8

1-0 Well Type

CODE	DESCRIPTION
SF	Standard-duty flanged
HF	Heavy-duty flanged

1-1 Bore Size

CODE	DESCRIPTION
4	0.260 Bore

1-2 Flange Size

CODE	DESCRIPTION
10	1"
15	1 1/2"
20	2"

1-3 Flange Type

CODE	DESCRIPTION
R	Raised face

1-4 Pressure Rating

CODE	DESCRIPTION
1	150 class
3	300 class

1-8 Well Options

CODE	DESCRIPTION
C8	316 stainless steel well cap and chain
C22	Brass well cap and chain
S	Customer specified part number marked on thermowell (10 digit maximum)

1-7 Optional "T" Lag Dimension

CODE	DESCRIPTION
	Leave blank if no lag is required
T__	Specify "T" dimension in inches

1-6 Well Material

CODE	DESCRIPTION
08	316 Stainless steel
09	304 Stainless steel

1-5 Well Length (inches)

CODE	DESCRIPTION	
	"S" DIMENSION	"U" DIMENSION
06	6	4
09	9	7
12	12	10
15	15	13
18	18	16
24	24	22

ORDER CODES

Example Order Number: 1-0 **75T142C** - 1-1 **D** - 1-2 **3** 1-3 **85** 1-4 **U** - 1-5 **S(0-200)** 1-6 **C** - 1-7 **B**

1-0 Transmitter Type

CODE	DESCRIPTION
T31	(4 to 20) mA programmable head-mounted RTD transmitter
T71-00	(4 to 20) mA programmable head-mounted universal transmitter
T72-00	(4 to 20) mA HART® programmable head-mounted universal transmitter
75T142C	(4 to 20) mA HART® Field Transmitter with explosion-proof aluminum housing FM/CSA /XP Class I Div I Groups A,B,C,D; DIP Class II Div 1 Groups E,F,G; Class III; NI Class I Div II Groups A,B,C,D
75T142E	(4 to 20) mA HART® Field Transmitter with flame-proof/dust-protected aluminum housing ATEX/IECEX; Ex d IIC T6...T4Gb; Ex tb IIIC T110 °C Db, IP66/67
76T71-D10	(4 to 20) mA isolated Programmable transmitter with digital display and explosion-proof aluminum housing
76T72-D10	(4 to 20) mA isolated Programmable HART® transmitter with digital display and explosion-proof aluminum housing

1-1 Options (For 142 Series only)

CODE	DESCRIPTION
T	Solid cover
D	Glass cover with digital display
Leave blank if using T31, T71 or T72	

1-2 Input Type

CODE	DESCRIPTION
00 ^[1]	Unconfigured
1	Thermocouple (TC)
2	RTD (2-wire)
3	RTD (3-wire)
4	RTD (4-wire)
[1] Default setting supplied as 4-wire Pt100 (0-100) °C	

1-7 Options

CODE	DESCRIPTION
B ^[1]	Bluetooth (APP) Configuration
[1] Only available with T72 Models	

1-6 Unit of Measure

CODE	DESCRIPTION
C	Celsius
F	Fahrenheit

1-5 Range

CODE	DESCRIPTION
S	(lower limit – upper limit)

1-4 Failure Mode

CODE	DESCRIPTION
U	Upscale burnout ≥ 20.5 mA
D	Downscale burnout ≤ 3.8 mA

1-3 Sensor Type

CODE	DESCRIPTION
J	Type J thermocouple
K	Type K thermocouple
T	Type T thermocouple
N	Type N thermocouple
E	Type E thermocouple
85	100 ohm platinum ($\alpha = 0.00385 \text{ } ^\circ\text{C}$)

For complete transmitter specifications see Transmitter Section.

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ORDER CODES

Example Order Number:

1-0 1-1 1-2 1-3 1-4 1-5 1-6 1-7 1-8
76T82-D10 - 33 - 85 - 85 - A - U - S(0-200) C - SIL

1-0 Transmitter Type

CODE	DESCRIPTION
T82-00	(4 to 20) mA dual input, isolated HART® head-mounted Transmitter, no display (transmitter only)
76T82-D10	(4 to 20) mA dual input HART® programmable Transmitter with digital display and explosion-proof aluminum housing, FM/CSA,NI,IS,XP,DIP Class I Div I and Div II, Groups A,B,C,D

1-1 Configuration Input

CODE	DESCRIPTION
00	T82 Unconfigured
2I	Ch1: RTD 2-wire, Ch2: inactive
22	Ch1: RTD 2-wire, Ch2: RTD 2-wire
23	Ch1: RTD 2-wire, Ch2: RTD 3-wire
2T	Ch1: RTD 2-wire, Ch2: Thermocouple
3I	Ch1: RTD 3-wire, Ch2: inactive
32	Ch1: RTD 3-wire, Ch2: RTD 2-wire
33	Ch1: RTD 3-wire, Ch2: RTD 3-wire
3T	Ch1: RTD 3-wire, Ch2: Thermocouple
4I	Ch1: RTD 4-wire, Ch2: inactive
4T	Ch1: RTD 4-wire, Ch2: Thermocouple
TI	Ch1: Thermocouple, Ch2: inactive
TT	Ch1: Thermocouple, Ch2: Thermocouple

1-2 Sensor Input Channel 1

CODE	DESCRIPTION
J	Type J thermocouple
K	Type K thermocouple
T	Type T thermocouple
N	Type N thermocouple
E	Type E thermocouple
85	100 ohm platinum ($\alpha = 0.00385 \text{ } ^\circ\text{C}^{-1}$)

1-8 SIL Option

CODE	DESCRIPTION
SIL	Safety Integrity Level SIL2 and Supports SIL3

1-7 Unit of Measure

CODE	DESCRIPTION
C	Celsius
F	Fahrenheit

1-6 Range

CODE	DESCRIPTION
S	(lower limit – upper limit)

1-5 Failure Mode

CODE	DESCRIPTION
U	Upscale Burnout $\geq 20.5 \text{ mA}$
D	Downscale Burnout $\leq 3.8 \text{ mA}$

1-4 Input Set-ups

CODE	DESCRIPTION
A	Process Variable = Ch1; CH2 = inactive
B	Process variable = CH1; secondary variable = Ch2
C	Process variable = the difference between CH1 and Ch2
D	Process variable = the average between CH1 and Ch2
E	Sensor backup; Process variable= Ch1 and Ch2

1-3 Sensor Input Channel 2

CODE	DESCRIPTION
J	Type J thermocouple
K	Type K thermocouple
T	Type T thermocouple
N	Type N thermocouple
E	Type E thermocouple
85	100 ohm platinum ($\alpha = 0.00385 \text{ } ^\circ\text{C}^{-1}$)
00	No second channel

For complete transmitter specifications see Transmitter Section.

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